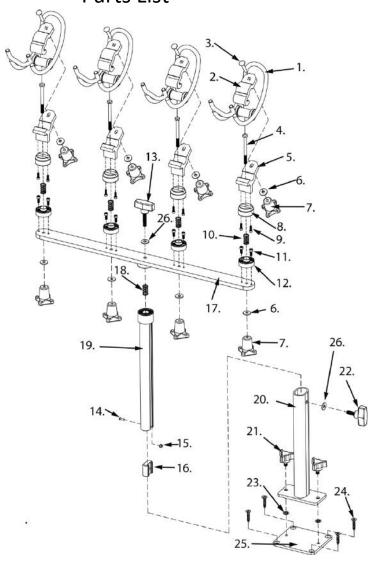


Instructions For R-100 Four Rod Holder.

Parts List



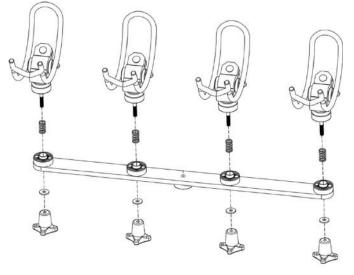
#	Description	Quantity	Size	Part
				Number
1	Single Rod Holder	1		Y-200-01
2.	Pivot Cap	1		Y-200-02
3.	Carriage Bolt	1	1/4" x 1-3/4" Stainless	Z-123-76
4.	Rod Holder Head Mounting Bolt	1	1/4" x 3" Stainless	Z-123-77
5.	Pivot Cradle	1		Y-200-03
6.	Flat Washer	8	¼" x ¾" Stainless	Z-123-68
7.	Knob	8	½-20	Y-200-04

8.	Pivot Cradle Teeth	1		Y-200-05
9.	Cradle Teeth Mounting Bolts	2	8-32 x ½" Cap Screw Stainless	Z-123-78
10.	Spring	3	·	Y-200-06
11.	Cap Head Bolts	4	10-24 x 1" Stainless	Z-123-69
12.	Male Composite Teeth	2		Y-300-05
13.	Cross Bar Mounting Knob	1		Y-100-01
14.	Slide Limit Bolt	1		Z-123-71
15.	Slide Limit Ny-loc Nut	1		Z-123-72
16.	Slide Lock	1		Y-300-10
17.	Four Rod Cross Bar	1		Y-100-02
18.	Cross Bar Spring	1		Y-100-03
19.	Top Upright	1		Y-100-04
20.	Lower Upright	1		Y-100-05
21	Mounting Knobs	2		Y-200-09
22.	Vertical Adjustment Knob.	1		Y-100-06
23.	Keeper	2		Y-200-11
24.	Deck Plate Screws	4		Z-123-73
25.	Deck Plate	1		R-101-00
26.	Stainless Flat Washer	2	5/16 x ¾"	Z-123-70

ASSEMBLY

STEP 1: Assemble the Rod Holder Head Assemblies to the cross bar as

seen in (Image 1.)



lmage 1.

STEP 2. Assemble the Cross Bar to the top of the Upright as seen in (Image 2.)

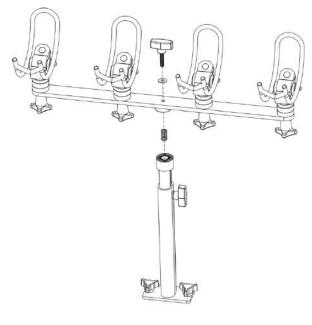


Image 2

STEP 3. Screw the Deck Plate to your preferred location with the 4 screws provided as seen in Image 3.

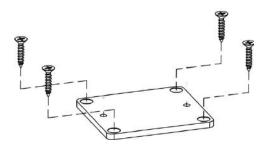


Image 3

STEP 4. Now attach the complete Rod Holder Assembly to the deck plate with the two knobs as seen in (Image 4.)

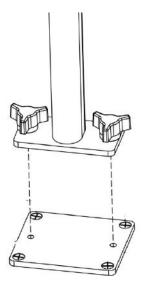


Image 4

WARRANTY

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